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WHAT IS CLAIMED AS NEW AND IS DESIRED TO BE SECURED BY LETTERS PATENT OF THE UNITED STATES IS:

1. A printing image forming apparatus, comprising:

an inserting device configured to insert a note into an image of an original document produced on a computer and to be printed:

a spacing device configured to form a space in an image of the original document in which said note is to be inserted; and

a display indicating device configured to display a formed image on a screen of a display device as a preview.

- 2. A printing image forming apparatus according to claim 1, wherein said note includes at least one of text, images, and graphics.
- 3. A printing image forming apparatus according to claim 1, wherein: said spacing device reduces the image of the original document to be printed and moves said reduced image in up-and-down and right-and-left directions on the screen so as to form the space for inserting said note.
 - 4. A printing image forming apparatus according to claim 1, wherein:

the displayed formed image includes a combined image of the original document and said inserted note, and said combined image is edited by a drag and drop operation on said preview.

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5. A recording medium recorded with a computer readable printer driver program performing the steps of:

producing on a computer an original document to be printed;

displaying the original document on a screen of a display device;

preparing a note to be inserted into the image of the original document;

reducing the image of the original document to be printed;

moving said reduced image in up-and-down and right-and-left directions on the screen so as to form a space for inserting said note;

inserting said note into said formed space;

displaying a combined image on the screen of the display device as a preview; and performing a drag and drop operation of said combined image on said preview.

- 6. A recording medium according to claim 5, wherein said note includes at least one of text, images, and graphics.
 - 7. A print controlling apparatus, comprising:
 - a computer in which the printer driver program according to claim 5 is installed.
 - 8. An image processing system, comprising:
 - a print controlling apparatus according to claim 7; and
 - a printer.
 - 9. A printing image forming apparatus, comprising:

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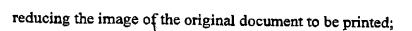
inserting means for inserting a note into an image of an original document produced on a computer and to be printed;

spacing means for forming a space in the image of the original document to be printed in which said note is to be inserted; and

display indicating means for displaying a formed image on a screen of a display indicating means as a preview.

- 10. A printing image forming apparatus according to claim 9, wherein said note includes at least one of text, images, and graphics.
- 11. A printing image forming apparatus according to claim 9, wherein: said spacing means for reducing the image of the original document to be printed and for moving said reduced image in up-and-down and right-and-left directions on the screen so as to form a space for inserting said note.
- 12. A printing image forming apparatus according to claim 9, wherein:

 the displayed formed image includes a combined image of the original document and said note, and said combined image is edited by a drag and drop operation on said preview.
 - 13. A method for forming a printing image, comprising the steps of:
 producing on a computer an original document to be printed;
 displaying an image of the original document on a screen of a display device;
 preparing a note to be inserted into the image of the original document;



moving said reduced image in up-and-down and right-and-left directions on the screen so as to form a space for inserting said note;

inserting said note into said formed space;

displaying a combined image on the screen of the display device as a preview; and performing a drag and drop operation of said combined image on said preview.

14. The method for forming a printing image according to claim 13, wherein said note includes at least one of text, images, and graphics.

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